



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4150-3**Job Sheet 182987****Part No:** D4150-3**Job Qty:** 20 ea**Part Name:** Arm Plate**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/7/18**Job Tracking No:****Due Date:** 9/14/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV B IPP Rev:A 10.06.24 new issue DD verf:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		9/14/18	0.00	0.00	Start Up Waterjet		a 15/09/09
100	Waterjet	20 pcs		9/14/18	0.00	1.31	Waterjet1		a 18/09/09
120	QC	20 pcs		9/14/18	0.00	0.00	QC8		38
150	Packaging	20 pcs		9/14/18	0.00	0.00	Packaging3		SEP 13 2018
160	QC21-SA	20 Ea		9/14/18	0.00	0.00	QC21		SEP 14 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.5080 sf (.0254 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	12	0



Container No: S108596



Part: D4150-3

Job No: 182987

Serial No/Batch: S108596

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/09/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm Plate	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
2	Arm Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
3	Arm Plate	1.000Inches ± 0.010	1.010 0.990		
4	Arm Plate	0.968Inches ± 0.010	0.978 0.958		
5	Arm Plate	0.375Inches ± 0.010	0.385 0.365		
6	Arm Plate	0.300Inches ± 0.010	0.310 0.290		
7	Arm Plate	0.800Inches ± 0.010	0.810 0.790		
8	Arm Plate	1.590Inches ± 0.030	1.620 1.560		
9	Arm Plate	2.340Inches ± 0.030	2.370 2.310		
10	Arm Plate	0.750Inches ± 0.030	0.780 0.720		
11	Arm Plate	1.560Inches ± 0.030	1.590 1.530		
12	Arm Plate	1.188Inches ± 0.010	1.198 1.178		
13	Arm Plate	0.125Inches ± 0.010	0.135 0.115		

Plex 9/7/18 8:17 AM Dart.Gagnon.Michelle